

AMENDMENTS TO THE SPECIFICATION

Please replace the paragraph on page 2, line 2 of the specification as follows:

- applying a vacuum film on top of the layers, the centring pin and the aid, a blanket being made up of the evacuation medium and the covering film.

Please replace the paragraph on page 2, lines 3-4 of the specification as follows:

- applying and maintaining a reduced vacuum to the layers between the forming ~~jig mould~~ and the vacuum film,

Please replace the paragraph on page 2, lines 20-23 of the specification as follows:

The centring pin can ~~be have been~~ fixed to the forming jig by means of a plug and socket joint as is customary. The blanket placed over the layers comprises a covering evacuation medium or "breather layer" and an outer film layer.

Please replace the paragraph on page 2, lines 25-29 of the specification as follows:

As is shown in Figure 1, when carrying out the method according to the invention a forming mould or jig 1 is used in which there is at least one hole 2 for a centring pin. The surface 3 of the forming mould 1 has the shape that the panel to be produced must acquire. As shown in the step in Figure 2, a centring pin 4 is inserted in the centring hole 2 of the forming mould 1.

Please replace the paragraph on page 3, lines 3-9 of the specification as follows:

A The blanket which is indicated in its entirety by 11 is then placed on the top metal layer 7, the auxiliary ~~eapping~~ ring 10 and the centring pin 4, which blanket is made up of an evacuation medium in the form of a so-called breather layer 12 and a covering film 13: see Figure 4. Under the influence of a pressure on the pack 6 generated by a reduced vacuum, the pack is fixed, as a result of which the layers (during and after the

removal of the centring pin 4) do not shift with respect to one another. The pressure can be, for example, 65 kPa.

Please replace the paragraph on page 3, lines 16-19 of the specification as follows:

The centring pin 4 can now be pulled out of the centring hole 2 by means of the tool 16 attached in this way: see Figure 7. During this operation the auxiliary eapping ring 10 ensures that the top metal layer is not also pulled upwards out of the hole and would thus bend when the centring pin is removed.